

Amendments to the Abstract:

Please amend the Abstract as follows:

~~A threaded connection for expandable tubulars.~~Expandable members and methods are disclosed including a steel alloy. In some embodiments, the steel alloy includes a charpy energy of at least about 90 ft-lbs. In further embodiments, the steel alloy includes a weight percentage of carbon of less than about 0.08%. In certain embodiments, the steel alloy includes a weight percentage of carbon of less than about 0.20% and a charpy V-notch impact toughness of at least about 6 joules. In still other embodiments, the expandable member includes a ratio of the of an outside diameter of the expandable tubular member to a wall thickness of the expandable tubular member ranging from about 12 to 22. Other embodiments include strain aging the expandable member and then radially expanding and plastically deforming the expandable member.